

AM-215B



- ★ Compact 1/32 DIN size (24 x 48mm)
- ★ Display range -9999 to 9999
- ★ High accuracy 0.03% + 2 digit
- ★ High-performance Analog output :
 - 1) High accuracy 0.2% of span
 - 2) High response time 100ms
- ★ 2 setpoints (AL1 and AL2)
- ★ Wide operating temperature range -10 to 55°C
- ★ Short depth 72.8mm
- ★ Reduces wiring man-hours by crossover wiring for power
- ★ IP65 rating (Front bezel).

AM - 215B - - - -

Input Specifications

Code	Measurement range	Resolution	Impedance	Max. allowable input	Accuracy
11	±99.99mV	10μV	100M Ω	±50V	±(0.03% rdg +2 digit)
12	±999.9mV	100μV	or more		
13	±9.999V	1mV	Approx.		
14	±99.99V	10mV	1M Ω	±250V	
1V	1~5V	0.4mV		±50V	

Code	Measurement range	Resolution	Impedance	Max. allowable input	Accuracy
2A	4~20mA	1.6μA	Approx. 50 Ω	±50mA	±(0.03% rdg +2 digit)

◆ Common specifications

Dimensions	48mm(W) x 24mm(H) x 72.8mm(D) 1/32 DIN size
Dielectric strength	Case-Power / input / output : 1500VAC per 1min. Power-input / output : 500VDC per 1min. Input-output : 500VDC per 1min.
Insulation resistance	500VDC, 100MΩ or more on the above terminals
Front protection	IP65 rating (Front bezel)
Applicable EN standard	EN61326-1, EN50581 (Input range 14 don't apply)
UL file No.	E247481 (Input range 14 don't apply) *Optional
Sampling rate	Max. 40ms (25 times per second)
Moving average	None / 2 / 4 / 8 / 16 / 32 / 64 selectable
Display update cycle	Max. approx. 40msec (25 times per sec)
Sensor power supply	24VDC ±5% 25mA or less
Standard accessory	3 Unit sticker, Mounting band

Common Specifications

◆ External control

Digital zero	Zero display at any time
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◆ Comparative output specifications

Comparison result	3 setpoints (HH/HI/GO or HI/GO/LO or GO/LO/LL)
Output method	Relay output or photocoupler output
Output rating	Relay output : Contact rating : 24VDC 1A (Resistance load) The mechanical life : 5 million times The electrical life : 10 thousand times Photocoupler output: Output rating Sink current : 50mA Applied voltage : 30VDC Output saturation : 1.2V or less (When 50mA)
Setting range	-9999 to 9999
Hysteresis	Able to set 1 to 999 digit for each setpoints
Operation speed	Relay : Max. 5ms, Photocoupler : Max. 1ms

■ HI/GO/LO

Comparative condition	Result		Comparative output			Relay contact
	AL1	AL2	LO (OUT1)	GO (OUT2)	HI (OUT3)	
Display value > HI	OFF	ON	OFF	OFF	ON	Normal open
HI ≥ Display value ≥ LO	OFF	OFF	OFF	ON	OFF	
L > Display value	ON	OFF	ON	OFF	OFF	

■ HH/HI/GO

Comparative condition	Result		Comparative output			Relay contact
	AL1	AL2	GO (OUT1)	HI (OUT2)	HH (OUT3)	
Display value > HH	ON	ON	OFF	ON	ON	Normal open
Display value > HI	ON	OFF	OFF	ON	OFF	
HI ≥ Display value	OFF	OFF	ON	OFF	OFF	

■ GO/LO/LL

Comparative condition	Result		Comparative output			Relay contact
	AL1	AL2	LL (OUT1)	LO (OUT2)	GO (OUT3)	
Display value ≥ LO	OFF	OFF	OFF	OFF	ON	Normal open
LO > Display value	OFF	ON	OFF	ON	OFF	
LL > Display value	ON	ON	ON	ON	OFF	

Option Specifications

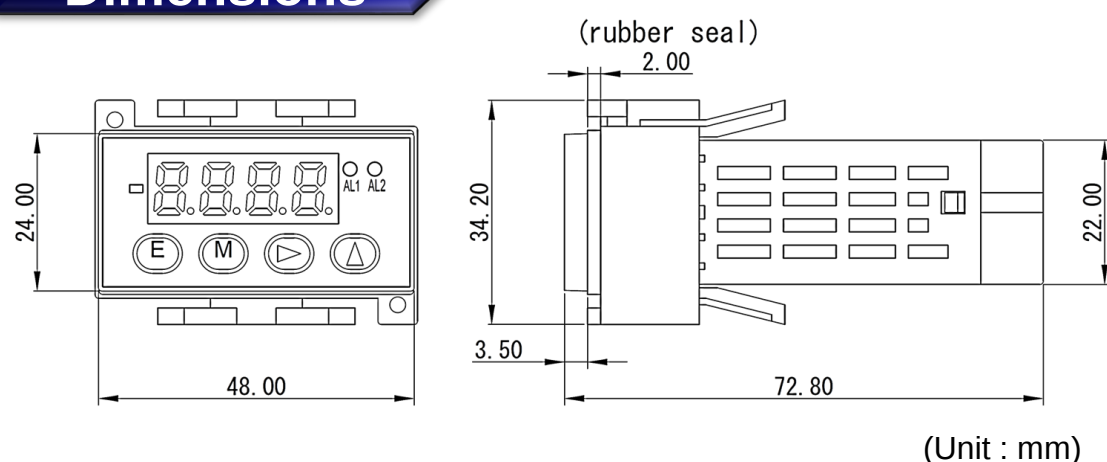
◆ Analog output specifications

Analog output	Load resistance	Accuracy	Ripple
4 to 20mA	0 to 510Ω	±0.2% of span	±25mVp-p
0 to 10V	5kΩ or more		±50mVp-p
Conversion	PWM		
Resolution	13 bit		
Response time	Approx. 100ms		

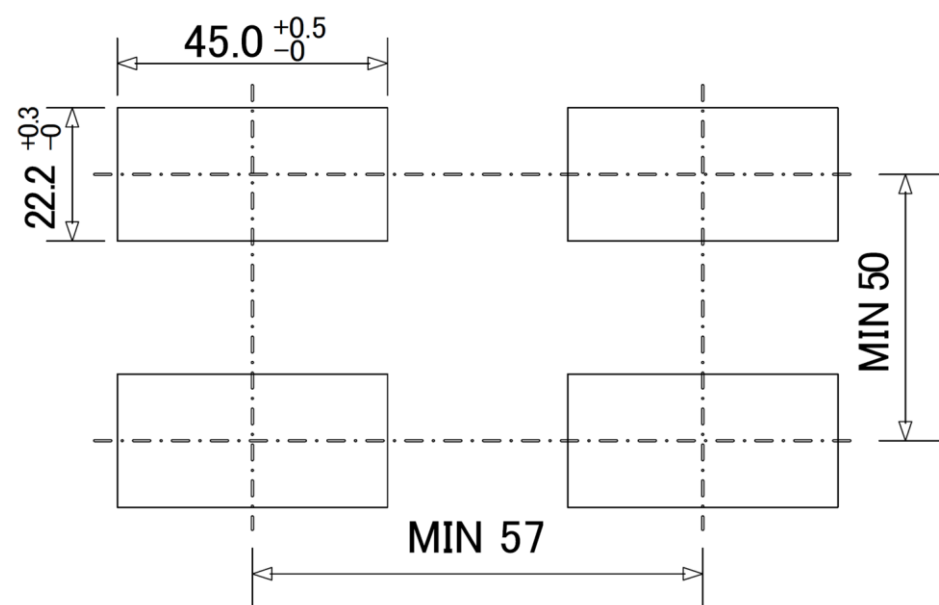
◆ RS-485 output specifications

	RS-485
Synchronous system	Asynchronous mode
Communication method	2-wire half duplex
Communication speed	38400 / 19200 / 9600 / 4800 / 2400bps
Start bit	1bit
Data length	7bit, 8bit
Parity bit	None, Odd, Even
Error detection	BCC checksum
Stop bit	1bit, 2bit
Character code	ASCII
Transmission control	Non-procedure
Signal name	Non-inverting (+), inverting (-)
No. of connectable units	31 units
Line length	Max. 500m (Total) *Not more than 30m if EN compliance
Delimiter	CR + LF / CR
Terminating resistance	200Ω (Turn ON by short circuit between No. 5~6 terminals)

Dimensions



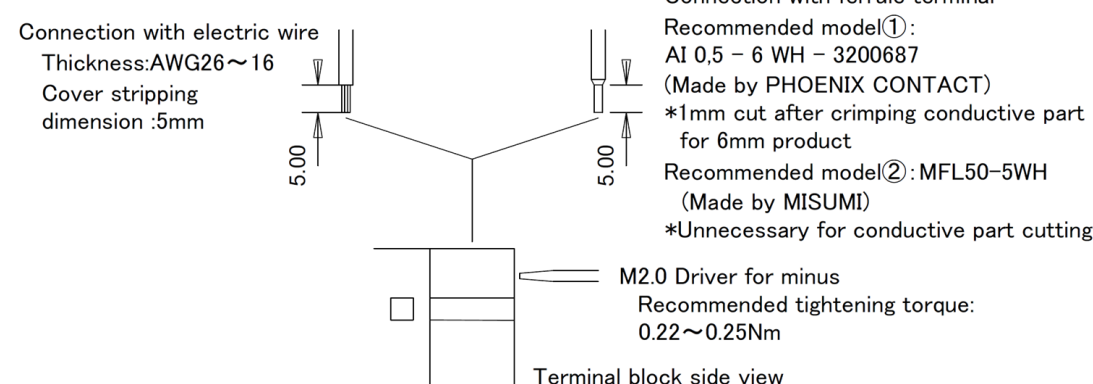
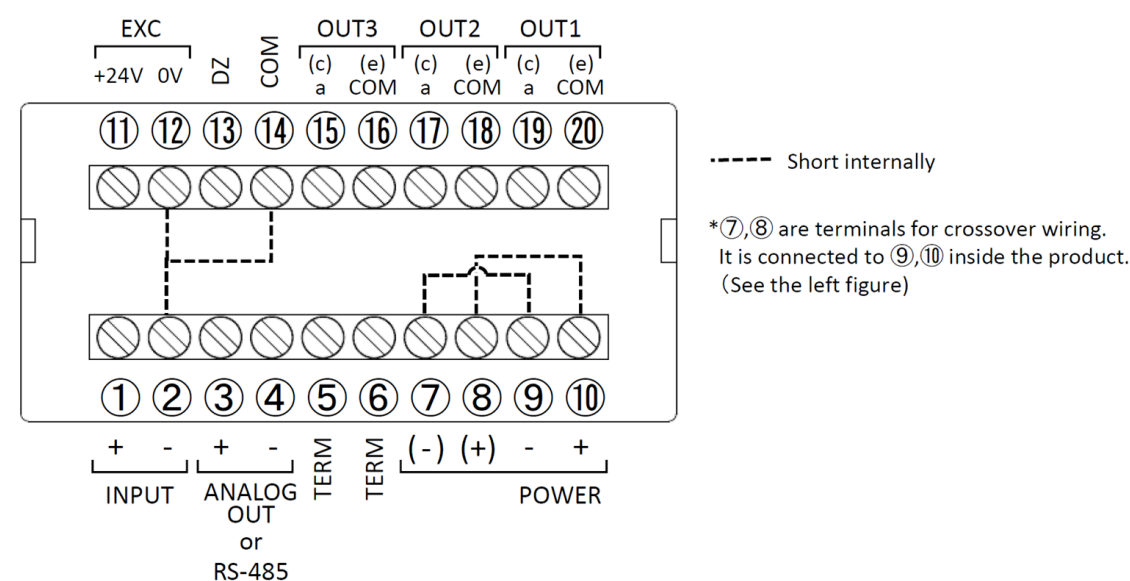
Panel cut



*Recommended panel thickness: 1 ~ 8mm

(Unit : mm)

Terminal connections



◆ Lower side terminal

(Input, power supply, option output)

No.	RS-485 (Option output code 4)		Analog output (Option output code 6, 7)		
	Name	Description	Name	Description	
1	HI	Input	HI	Input	(+)
2	LO		LO		(-)
3	RS-485(+)	Non-inverting output	A.OUT(+)	Analog output	(+)
4	RS-485(-)	Inverting output	A.OUT(-)		(-)
5	TERM	Terminator	NC	No connection	
6					
7	POWER(-)	Power supply	POWER(-)	Power supply	(+)
8	POWER(+)	*For connecting wire	POWER(+)	*For connecting wire	(-)
9	POWER(-)	Power supply	POWER(-)	Power supply	(+)
10	POWER(+)		POWER(+)		(-)

*Note : If option code 1 (No output), terminal 3 to 6 will be NC (No connection)

◆ Upper side terminal

(Comparative output, sensor power supply, external control)

No.	Relay output (Comparative output code R)		Photo coupler output (Comparative output code P)	
	Name	Description	Name	Description
11	EXC(+)	Sensor power supply	EXC(+)	Sensor power supply
12	EXC(-)		EXC(-)	
13	DZ	External control	DZ	External control
14	COM	External control (COM)	COM	External control (COM)
15	OUT3-a	OUT3 Normal open	OUT3-c	OUT3 Collector
16	OUT3-COM	OUT3 Common terminal	OUT3-e	OUT3 Emitter
17	OUT2-a	OUT2 Normal open	OUT2-c	OUT2 Collector
18	OUT2-COM	OUT2 Common terminal	OUT2-e	OUT2 Emitter
19	OUT1-a	OUT1 Normal open	OUT1-c	OUT1 Collector
20	OUT1-COM	OUT1 Common terminal	OUT1-e	OUT1 Emitter

* Specification is subject to change without notice