# **Auto Programming System**

Offers support for various types of memories and diverse packages, including small to large capacities

Enables realization of high quality and low cost production by automating the shop floor, from device programming to labeling and marking.



Compact but high performance! Low price model with CCD cameras appeared!

TEH2724 : Incorporates a AF9724 W990xD990xH1400mm (Excluding projections) / TEH2730C : Incorporates two AG9730C units Approx. 450 Kg

- Compact model in the floor area less than 1 m²
- High productivity of 1000 UPH!
- Excellent cost performance

# Higher productivity



◆Device Transfer Time Open-top socket 3.6 sec

It is also possible long-term unmanned by 20-tray stacking. When the device is switched, the conversion adapters and socket open/close stays must also be changed. This can easily be performed by the customer without any

### Adjustment-free with 2CCD cameras



The camera attached to the X-Y robot automatical acquires the socket position information (auto-teaching function),

while the position correction camera reads the position status of devices suctioned by the transfer head. This allows the devices to be loaded into the sockets without placing any stress on their leading edges.

## Realization of the Optimum System Configuration



Excluding protruding sections, the TEH2724/30C have a footprint of less than 1 mi. Drawer on the back is available for storage, such as maintenance supplies and replacement adapters



By changing to the 2 million-pixel CCD camera, it is possible to support for the devices of 30 millimeters square Barcode Reader

(Including QR Codes

Ultra high-speed programming from SPI flash to large-capacity NOR/NAND devices

W1850×D1230×H1600mm (Excluding projections)/ Approximately 680kg

- Concurrent Programming of 32 Sockets
- Adjustment-Free thanks to CCD Cameras

### High-Speed Processing

The programmer section is equipped with two high-speed AG9730 gang programmers, enabling separate processing. This has improved the device transport capacity and reduced the transfer time by around 20% from earlier models.

The takt time is also significantly shorter thanks to efficiency improvements including better sliding movement for the trays and the adoption of a controller supporting high-capacity image processing.

### Capable of 35-tray Stocking



of up to 16 devices

Long-period automated operation is possible, allowing the introduction of up to 35 trays during supply. NG products are transported to the dedicated NG tray so that there will be no mixing of defective products with good products. \* Only one NG tray can be set.

Stamp Marking and Marking Inspection Function - Speket Opening and Closing Stay Jig

Barcode Reader (Including QR codes)

(Stipulated according to the device) May not be supported depending on device and tray specifi cations.

Compact desktop model

up to 16 devices

Concurrent multi programming of

Transports 2 devices at a time

High productivity realized through space saving; concurrent multi programming

Incorporates a AF9724 unit

<B.P.V. processing count>

including the transfer time for the device trav

128 Mbit NOR Flash 900 devices per hou

◆Device Transfer Time (Open-top socket

\*Including the mounting, ejection, socket opening and

◆Device Transfer Time Open-top socket 4.0 sec Option Marking Function Dot marking function and marking inspection function using a dedicated stamp



\*Results may vary depending on the device type and operating environment.

New standard model that can be customized to match the scope of production and customer needs

F9724 W1990×D1336×H1600mm (Excluding projections) / approx. 800kg TEH2125: Incorporates a AF9725 W1914×D1130×H1600mm (Excluding projections) / approx. 700kg

- Support for open-top and clamshell sockets
- Adjustment-free, due to the incorporation of CCD cameras

# Supports both open-top and clamshell sockets

Lead Inspection Function using the CCD Camera

Device Pick-up Head (Stipulated according to the device)

Barcode Reader (Including QR codes)

Socket Opening and Closing Stay Jig (Stipulated according to the device and adapter)



Stamp Marking

Both kinds of sockets can be used simply by exchanging the opening and closing stays. Support is provided for devices with package sizes from a minimum of 6x6mm (excluding eads) to a maximum of 32x32mm (including leads)

# Realization of the Optimum System Configuration

Due to our own development system, customization and specification changes can be made to match your manufacturing environment, both before and after the system introduction. Trays can be allocated before and after programming.

Long unattended operation is possible, allowing the introduction of 35-tray stocker

### Shorter takt time by using twin heads



The head movement has been made the shortest possible distance by using separate heads for device mounting and device ejection.

◆Device Transfer Time

Open-top socket 4.0 sec Clamshell socket 6.5 sec

Including the mounting, ejection, socket opening and closing, and image processing times.

The times may differ according to the device and tray

Socket Opening and Closing Stay jig (Stipulated according to the device and adapter) Device Pick-up Head (Stipulated according to the device) · Ionizer (Equivalent to OMRON ZJ-FA01)

closing times. The times may differ according to the device and tray specifications.

TEH2024 - 8 3sec

TEH2024H: 6.0sec

W1120×D690×H715mm(Excluding projections) Approximately 180kg

Stamp Marking Function · Barcode Reader (Including QR codes)

Enables high-speed attaching of 1 label every 5 sec, and also allows inspection



W1200×D1000×H1600mm (Excluding projections) Approximately 450kg





 High-speed, high quality label attachment using image recognition processing

Installs up to 40 trays.

(Number of trays varies depending on tray brand.)



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