

Compact Vibration Testing System

Modal Excitation & Analysis, Calibration, Reliability Test, etc.



Compact High-Performance Vibration Generator

EMIC Corps' Compact Vibration Generator is used for calibration of Vibrometers, measuring mechanical impedance and used as an excitation source for modal analysis and reliability tests of small and light specimens.

In particular, EMIC Corp's 512-D and 513-D Model Vibration Generators feature the world's first ceramic armature which allows the system to operate at higher frequencies of 30 kHz and 24 kHz respectively.



Structure Analysis & Transfer Function Measurement

The ability to generate vibrations up to 24 kHz or 30 kHz. Can precisely perform modal analysis and transfer function measurement over the wide frequency range of various structures' dynamic behaviour.

Mechanical Impedance Measurement

The Compact Vibration Generator can be used as an excitation source to measure the mechanical impedance of a structure. To cover a wide range of structures we offer a High Force Model (Max. 500 N) and High Frequency Model (Max. 30 kHz)

Inspection Equipment in Production Line

The Compact Vibration Generator can be integrated into production lines to inspect products by performing a Vibration test. Products such as car audio equipment and GPS navigation systems

Calibration of Vibrometer

The systems acceleration, velocity and displacement can be controlled at any desired frequency. Therefore, the vibration generator can be used for calibration of various vibration measurement instruments and transducers.

Many applications

Compact Vibration Generators are most suitable for reliability tests of small and light parts such as electronic parts or circuit boards. Moreover, there are many applications such as tests of various sensors (Car Acceleration sensors, Gyro sensors, etc.) and functional tests of precision mechanical systems. Combined Reliability Tests can also be accomplished together by incorporating an environmental chamber.

Super High Frequency Excitation Source

We also offer the EM-772 that can generate a extremely high frequency vibration up to 60 kHz to measure the frequency characteristics such as spurious characteristics of the crystal oscillator mounted on suspension-head unit in hard disk drives, mobile-phone and smart phone.

9514 Series

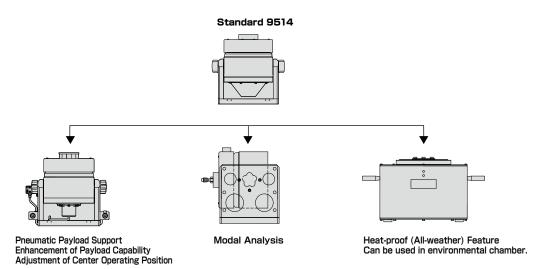
Compact Vibration Generator

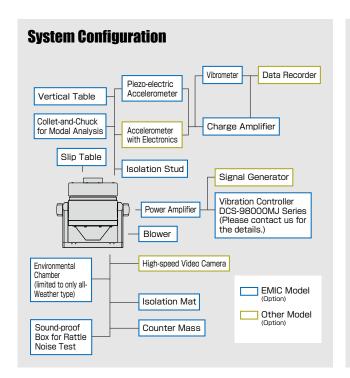
The 9514 series Vibration Generator provides the flexibility to comply with various applications by combining the system with various optional equipment.

While its main components are standardized, the system is highly customizable and suited for your company needs.

The flexibility of the system offers allows it to comply with examination of rattle noise tests and other testing applications such as heavy load, through hole, heat-proof, etc.







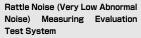
Application

The 9514 series has a wide variety of applications which can be customized to the customers test requirements. Allowing EMIC Corp to offer various test systems.

Horizontal Slip Table +

Reinforcement against Offset Load

The figure shows the add-on features, horizontal slip table with linear bearing and reinforcement against offset load in vertical vibration mode. The table size can be changed according to the customer's needs.



Used for measuring and evaluating very low abnormal noise (rattle noise) from audio equipment such as CD, DVD player, etc. mainly used for car audio systems. The system consists of a vibration controller and sound-proof box to deaden ambient noise as well as compact vibration generator and associated power amplifier.



511, 512 Series





(Shown without Trunnion Stand Option)

Category	Modal Analysis	Standard	High Force : 64 N	High Frequency : 30 kHz	High Frequency : 30 kHz High Force : 64 N	
Model	511-A 512-A 512-A/A 5		512-D	512-D/A		
Rated Force	15N	49N	64N	49N	64N	
Frequency Range	2 Hz to 5 kHz	2 Hz to 20 kHz	2 Hz to 20 kHz	2 Hz to 30 kHz	2 Hz to 30 kHz	
Max. Acceleration	230.7m/s ²	376.9m/s ²	492.3m/s ²	272.2m/s ²	355.5m/s ²	
Max. Velocity	1.26m/s	1.14m/s	1.31m/s	1.00m/s	1.14m/s	
Max. Displacement	5.0mm _{₽-₽}	7.0mm _{₽-₽}	7.0mm _{₽-₽}	7.0mm _{₽-₽}	7.0mm _{₽-₽}	
Axial Resonance	More than 3.9 kHz	More than 16 kHz	More than 16 kHz	More than 32 kHz	More than 32 kHz	
Armature Mass	0.065kg	0.13kg	0.13kg	0.18kg	0.18kg	
Armature Material	Aluminum	Magnesium	Magnesium	Ceramics	Ceramics	
Stiffness	5N/mm	12N/mm	12N/mm	12N/mm	12N/mm	
Armature Diameter	M6 Screw (length=20mm)	ф 40mm	ф 40mm	ф 40mm	ф 40mm	
Maximum Payload		2.0kg	2.0kg	2.0kg	2.0kg	
Stray Field	_	_		_	_	
Field Power	Permanent Magnet	Permanent Magnet	Permanent Magnet	Permanent Magnet	Permanent Magnet	
Ambient Temp.	$-10 ^{\circ}\mathrm{C}$ to $+40 ^{\circ}\mathrm{C}$ (Without dew drop)	$-10~\mathrm{C}$ to $+40~\mathrm{C}$ (Without dew drop)	-10~% to $+40~%$ (Without dew drop)	-10 °C to +40 °C (Without dew drop)	-10 °C to +40 °C (Without dew drop)	
Cooling method	Natural	Natural	Forced Air	Natural	Forced Air	
Dimensions	ensions 120W×190H×100Dmm		φ150mm×178mm(*1)		φ150mm×178mm(**1)	
Mass	4.2kg	9.5kg	9.5kg	9.5kg	9.5kg	
Matched Amplifier	371-A	371-A	372-A	371-A	372-A	
Blower		_	Standard Accessory	_	Standard Accessory	
Accessory	Trunnion Stand					
Option	_	Trunnion Stand (Weight=2.4 kg)	Trunnion Stand (Weight=2.4 kg)	Trunnion Stand (Weight=2.4 kg)	Trunnion Stand (Weight=2.4 kg)	

Note: Photo is for illustrative purposes only. Specifications subject to change without prior notice.

513 Series



Interconnecting Cable x 1

Grip x 2

Trunnion Stand

(Weight=4.0 kg)

Interconnecting Cable x 1

Grip x 2

Trunnion Stand (Weight=4.0 kg) Interconnecting Cable x 1

Grip x 2

Trunnion Stand

(Weight=4.0 kg)

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Interconnecting Cable x 1

Grip x 2

Trunnion Stand (Weight=4.0 kg)

9514 Series



Category	Standard	High Force : 500 N	Integrated Pneumatic Support Large Displacement : 30mm _{p-p}	Integrated Pneumatic Support Large Displacement : 30 mm _{po} High Force : 500 N		
Model	9514-AN/SD	9514-AB/SD	9514-AN/AS	9514-AB/AS		
Rated Force	300N	500N	300N	500N		
Frequency Range	5 Hz to 5 kHz	5 Hz to 5 kHz	5 Hz to 3 kHz	5∼3kHz		
Max. Acceleration	250m/s ²	416.7m/s²	230.8m/s²	384.6m/s ²		
Max. Velocity	1.2m/s	1.2m/s	1.2m/s	1.2m/s		
Max. Displacement	15mm _{₽₽} (※2)	25mm _{₽₽}	30mm _{₽-₽}	30mm _{P-P}		
Axial Resonance	More than 4350 Hz	More than 4350 Hz	More than 3600 Hz	More than 3600 Hz		
Armature Mass	1.2kg	1.2kg	1.3kg	1.3kg		
Armature Material	Aluminum	Aluminum	Aluminum	Aluminum		
Suspension &	Half Loop Flexure	Half Loop Flexure	Pneumatic Payload Support	Pneumatic Payload Support		
Guide	Sleeve Shaft	Sleeve Shaft	Roller Bearing + Sleeve Shaft	Roller Bearing + Sleeve Shaft		
Stiffness	25.0N/mm(*2)	25.0N/mm	_	_		
Armature Diameter	ф75mm	φ75mm φ75mm		ф75mm		
Maximum Payload	12kg	12kg 12kg		12kg		
Thrust Axis	Vertical	Vertical	Vertical	Vertical		
Stray Field	Less than 3 mT(*3)	Less than 3 mT(*3)	Less than 3 mT(*3)	3mT以下(※3)		
Field Power	Permanent Magnet	Permanent Magnet	Permanent Magnet	Permanent Magnet		
Ambient Temp.	$-10 ^{\circ}\mathrm{C}$ to $+40 ^{\circ}\mathrm{C}$ (Without dew drop)	$-10~\mathrm{C}$ to $+40~\mathrm{C}$ (Without dew drop)	$-10 ^{\circ}\text{C}$ to $+40 ^{\circ}\text{C}$ (Without dew drop)	-10 °C to +40 °C(Without dew drop)		
Cooling method	Natural	Forced Air (Blower)	Natural	Forced Air (Blower)		
Dimensions	283W×270H×205Dmm	283W×270H×205Dmm	283W×276H×205Dmm	283W×276H×205Dmm		
Mass	25kg	26kg	27kg	27kg		
Matched Amplifier	373-A	375-D	373-A/Z12	375-D		
Blower		Standard Accessory	_	Standard Accessory		
Accessory	<u> </u>	<u>-</u>	◆Air Pump	◆Air Pump		
Option	■ Accelerometer ■ Counter Mass(※4) ■ Isolation (Rubber) Pad	■ Isolation (Rubber) Pad	■ Accelerometer ■ Counter Mass(※4) ■ Isolation (Rubber) Pad	■ Accelerometer ■ Counter Mass(**4) ■ Isolation (Rubber) Pad		

Note: Photo is for illustrative purposes only. Specifications subject to change without prior notice.

9514 Series, Modal & All-weather Application



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(**1) Except for grip. (**2) 25 mm_{0.0} displacement is available by changing axial stiffness to 15 N.mm. (**3) At 50 mm above table center. (**4) When attempting to drive the vibration generator at its maximum exciting force, vibration generator should be secured to counter mass, rigid base or floor. (**5) Without any projection.

Matched Power Amplifier

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Model	371-A	372-A	373-A	373-A/Z12	373-A/Z13	373-FW	374-A	375-A	375-D
Apparent Power	110VA	220VA		330VA		360VA	440VA	720VA	840VA
Output Voltage	20.0Vrms	27.5Vrms		20.0Vrms		30.0Vrms	40.0Vrms	30.0Vrms	35.0Vrms
Output Current	5.5Arms	8.0Arms		16.5Arms		12.0Arms	11.0Arms	24.0Arms	24.0Arms
Frequency Range	2Hz to 30kHz	2Hz to 30kHz	2Hz to 1 OkHz	2Hz to 10kHz	DC to10kHz(★1) DC to 4kHz(★2)	1 Hz to 5kHz	2Hz to 20kHz	2Hz to 5.0kHz	DCHz to 5.0kHz
Input Impedance	10kΩ	10kΩ		10kΩ		50kΩ	10kΩ	10kΩ	10kΩ
Input Voltage	1.0Vrms	1.0Vrms		1.0\	/rms		1.0Vrms	1.0Vrms	1.5Vrms
Matching Impedance	3.64Ω	3.44Ω		1.2	1Ω		3.64Ω	1.25Ω	1.46Ω
Load Impedance	1.82Ω	1.72Ω		0.6	7Ω		1.82Ω	0.63Ω	0.73Ω
S/N	80dB	80dB	80dB 70dB			80dB	80dB	70dB	
Distortion	Less than 0.5%	Less than 0.5%	Less than 0.5%			Less than 0.5%	Less than 0.5%	Less than 1.0%	
Meter	7.5Arms	10.0Arms	20Arms			20Arms	25.0Arms	25.0Arms	
Input Connector	BNC	BNC	BNC			BNC	BNC	BNC	
Input to Blower	_	Max.200VA	- Max.200VA		Max.300VA	Max.400VA	Max.200VA		
Protector	Overcurrent Transistor temperature	Overcurrent Transistor temperature	Overcurrent Transistor temperature	Overcurrent Transistor temperature Overload	Overcurrent Overvoltage Transistor temperature	Overcurrent Transistor temperature	Overcurrent Transistor temperature Leakage Protector	Overcurrent Transistor temperature Leakage Protector	 Overcurrent Overvoltage Transistor temperature Overdisplacement Interlock
Power supply	AC100V 50/60Hz	AC100V 50/60Hz	AC100V 50/60Hz			AC100V 50/60Hz	AC200V 50/60Hz	AC200V 50/60Hz	
Max. Power Consumption	300VA	800VA	1.1kVA			1.5kVA	2.4kVA	1.8kVA	
Dimensions	480W×149H×350Dmm	480W×149H×350Dmm	480W×249H×400Dmm			480W×249H×400Dmm	480W×249H×602Dmm	480W×200H×450Dmm	
Mass	12.5kg	18.5kg	37.0kg			37.0kg	52.0kg	35.0kg	
Operating Environment	Temperature Range: 0℃ to 40℃, Humidity Range: 20%RH to 85%RH without dewdrop								

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Matched Power Amplifier w/ Oscillator Option

Models 371-A/G,372-A/G,373-A/G,374-A/G			
Frequency Range	1 Hz to 100 kHz (2 ranges: 1 Hz to 1 kHz and 100 Hz to 100 kHz)		
Frequency Adjust	Fine: Min. 2 Hz for 1 Hz to 1 kHz, Min. 200 Hz for 100 Hz to 100 kHz Coarse: Variable of more than 5 Hz for 1 Hz to 1 kHz, Variable of more than 50 Hz for 100 Hz to 100 kHz		
Frequency Accuracy Less than 2% (+2 reticles)			
Frequency Stability 0.5 Hz/°C typical at 1 kHz for range from 1 Hz to 1 kHz			
Output Waveform sinusoidal wave			
Frequency Response	\pm 1.0 dB within same range, reference levels for ranges are ones at 500 Hz and 5 kHz respectively.		
Harmonic Distortion	Less than 0.3% from 5 Hz to 1 kHz Less than 0.5% from 100 Hz to 50 kHz Less than 0.7% from 50 kHz to 100 kHz		
Frequency Display 6 digits			
Display Resolution	1.0Hz		
Frequency Accuracy	±1.0Hz		
Gate Time	1.0s(fixed)		

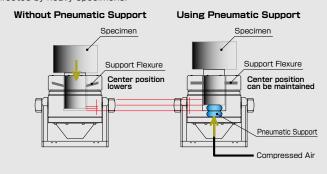
Miscellaneous (Option Feature)

- Manual Operation of Blower
- •DC 12 V Input Power with Pressure Alarm Switch
- Constant Current Mode
- Remote Start/Stop with Remote Control Box
- Remote Start/Stop with Timer and Remote Control Box
- Duct Silencer
- Stop Function of Fan
- Oscillator, Vibration Meter, Timer, Remote Control Switch

Pneumatic Payload Support enabling full displacement 9514 Series

Payload Mass vs Full Displacement

Since the Armature of the compact vibration generator is suspended by the flexures, the central position lowers as the payload mass increases, reducing the maximum displacement for the system. Without proper caution the tests can exceed the maximum rated specification of the system. The 9514 Series Vibration Generators include additional options such as pneumatic payload support to compensate when effected by heavy specimens.



Super High Frequency Vibration Generator Model: EM-983

The EM-983 is primarily designed for measuring the extremely high frequency characteristics of a suspension-head unit in hard disk drives and can meet the needs with low cross-talk.

- Upper limit of operating frequency: 100 kHz
- Armature structure : ceramics
- Applications :
- \cdot Measurement of frequency characteristics of suspension head unit in hard disk drives
- Measurement of spurious characteristics of crystal oscillator for mobile phone
- Measurement of frequency characteristics of acceleration sensor



Raised Type for Horizontal Application



Equipped with Degaussing Coil

FP Series Compact Vibration Testing System

The FP series compact vibration testing system uses high-efficiency permanent magnets to generate magnetic field, and can operate with low noise and excellent power saving. Since the power of the field coil is not required, there is little heat generation, and the maximum vibration force under low noise conditions where the cooling blower does not operate is 0.6 kN. When a cooling blower is used, a maximum vibration force of 2.0 kN is generated.

Taking advantage of this characteristic, the FP series can be

used not only for general vibration tests but also for applications that require a low noise environment such as precision equipment, sensors, and rattle noise tests.

- Excitation source for rattle noise test
- Functional test of precision mechanical equipment
- Stress screening in production
- Experiments in the place such as laboratory where any sound should be avoided





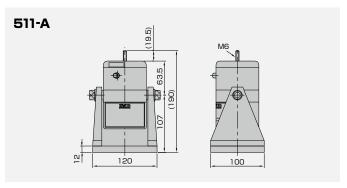
Specifications

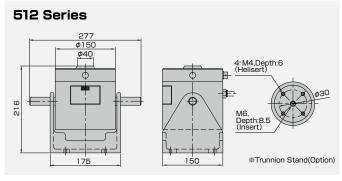
Model		FP-01K/30	FP-02K/25	FP-02K/30	
Category		AC100V Input Power Model	High Force	High Force w/ Pneumatic Support	
Categ	Sine	1.2 kN ₀₋₀	2.0 kN ₀₋₀	2.0 kNo.	
Rated		480 Nrms		2.0 KN0-p	
Force	Random		1.4 kNrms		
	Shock	1.5 kN _{0-p}	3.0 kN _{0-p}	3.0 kN _{0-p}	
	ency range	to 2500 Hz	to 3000 Hz	to 2500 Hz	
	acceleration	500 m/s²	800 m/s²	444 m/s²	
	velocity	1.6 m/s	1.5 m/s	1.5 m/s	
	displacement 	30 mm _{P-P}	25 mm _{P-P}	30 mm _{₽-₽}	
	payload	150 kg	40 kg	100 kg	
	power	1.4 kVA	6.2 kVA	6.2 kVA	
	ture Mass	2.4 kg	2.5 kg	4.5 kg	
	ble offset load	3 N·m	5 N·m	4 N·m	
Stiffn	ess	_	38 N/mm	_	
Coolir	ng method	Air-cooled	Air-cooled	Air-cooled	
Field Power		Permanent Magnet	Permanent Magnet	Permanent Magnet	
Stray	Field (★1)	Less than 5 mT	Less than 5 mT	Less than 5 mT	
	Vibration Generator	P01-AB/AS	Σ9515-AB/SD	Σ9515-AB/AS	
Model	Power Amplifier	375-D/P012	369Α-0101-Σ15	369Α-0101-Σ15	
	Console Rack	_	CRD-1500-Σ15	CRD-1500-Σ15	
	Armature Size	φ120 mm	φ120 mm	φ120 mm	
Size	Vib. Generator	384W×391.5H×360D mm	442W×360H×340D mm	442W×360H×340D mm	
0126	Power Amplifier	480W×189H×450D mm	554W×1462H×920D mm	554W×1462H×920D mm	
	Blower	365.5W×700H×434D mm	474.5W×1040H×495D mm	474.5W×1040H×495D mm	
Maria	Vib. Generator	75 kg	160 kg	165 kg	
Mass approx.	Power Amplifier	35 kg	290 kg	290 kg	
-pp/	Blower	16 kg	31 kg	31 kg	
Ambie	ent Temp.	-10 to +40℃ (Without dew drop)	-10 to +40℃ (Without dew drop)	-10 to +40°C (Without dew drop)	
Power supply		AC 100V 50/60 Hz 1φ or AC 100V 50/60 Hz 3φ	AC 200/220V 50/60 Hz 3φ	AC 200/220V 50/60 Hz 3φ	
Shop Air		-	_	0.5MPa 1L/min	
Option (★2)		Accelerometer Pneumatic Spring · Isolation (Rubber) Pad Counter Mass Simplified Slip Table System	Accelerometer Pneumatic Spring · Isolation (Rubber) Pad Counter Mass Simplified Slip Table System Abnormal Sound Analysis Feature (Additional Code: /Z01, Max. Displacement: 15 mmp·p)(★3)	Accelerometer Pneumatic Spring · Isolation (Rubber) Pad Counter Mass Simplified Slip Table System	

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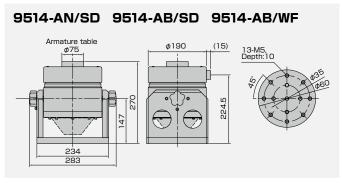
(★1)Stray field value is at 50 mm above table center.(★2)When attempting to drive the vibration generator at its rated force, vibration generator should be secured to reaction mass, rigid base or floor. (★3)This optional feature is available only when ordered in advance.

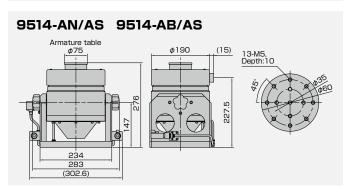
Compact Vibration Generator Outline Drawing

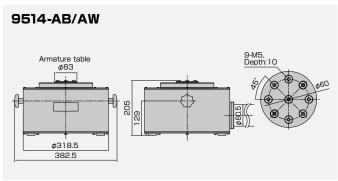


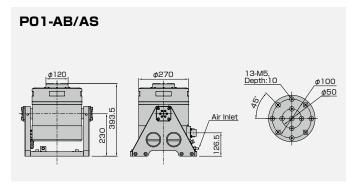


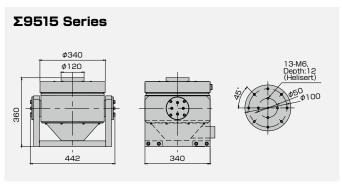
513 Series $\phi 215$ Φ79 250 220 *Trunnion Stand(Option)













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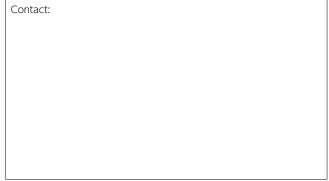
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* Specifications are subject to change without notice for improvement.